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648.4711

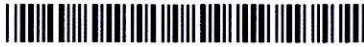
Job Sheet 210966



Part No: 648.4711

Job Qty: 1 pcs

Part Name: SWA25A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/29/20

Job Tracking No:

Due Date: 7/9/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG O&OPM-SWA25A Rev.2 (648.4711) IPP REV:A 19.07.08 New issue DD Verify JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	7/9/20	7/9/20	0.00	0.25	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3	2 July 20	PC
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	7/9/20	7/9/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80	✓	JUL 03 2020
							QC 4 - 85		DAS 80 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	7/9/20	7/9/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B	✓	JUL 03 2020
							Packaging 3 - 4 - B4B		DAS 80 9-89
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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DART
AEROSPACE

Container No: S285952

Part: 648 4711

Job No: 210966

Serial No/Batch: S285952

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/03/20

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Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

131 DC - 1 - B4B	1 pcs	7/9/20	0.00 0.00	DC - 1 - B4B	DAS 21	JUL 03 2020
				DC - 2 - B4B	9-89	
140 QC 21 - FG	1 pcs	7/9/20	0.00 0.00	QC 21 - FG - 21		JUL 03 2020
				QC 21 - FG - 70	DAS 21	
				QC 21 - FG - 9	9-89	
				QC 21 - FG - 77	9-89	

Part Op 110 - (Small Fab) Pick bag and tag.

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____)

131 - Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

0164/00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5253108
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	110-Small Fab - 1	5283465
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5273246
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	1 ft (1 ea)	110-Small Fab - 1	5196433
SWA10A-1100	Upper DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5228032
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5077642
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5077642
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Small Fab - 1	5196382
SWA10A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5225357
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5285896
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5093789

5 0772111

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	56	0
	188-FPSS-1032-3/8	1	66	0
	188-FPSS-1032-5/8	1	278	0
	188-FSCS-1032-5/8	4	169	0
	600.1319	1	175	0
	EL314-SJTOW	1	0	0
	SWA10A-1100	1	36	0
	SWA10A-1200	1	7	0
	SWA10A-1300	1	8	0
	SWA10A-1400	1	11	0
	SWA10A-400	1	30	0
	SWA6A-1900	12	114	0
	SWA6A-2000	4	370	0
Part Specifications				
Specifications could not be found.				

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